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The first stage of construction involves an earth dam 48 meters high, with a volume of 550,000 cubic meters. The maximum headwater in the artificial lake will be at an elevation of 1,222 meters; the minimum headwater at an elevation of 1,207 meters; the headwater variation, 20 meters; the water volume below spillway level, 84 million cubic meters; the water volume above spillway level, 200 million cubic meters; and total volume, 284 million cubic meters. The following intake and discharge channels will be built (in meters):

	<u>Tunnels</u>	<u>Canals</u>	<u>Siphons</u>	<u>Pipelines</u>	<u>Aqueducts</u>	<u>Total</u>
Radika River	15,506	11,947	485	470	130	28,538
Belisica "	"	10,250	130	-	-	10,380
Jelovska	350	10,100	-	-	-	10,450
Mavrovo						
Vrutok	6,211	460	1,780	3,014	-	11,465
Total	22,067	32,757	2,395	3,484	130	60,833

The Vrben Hydroelectric Power Plant, one of the components of the Mavrovo system, will have four Francis turbines, each receiving 2 cubic meters of water per second, and utilizing a gradient of 193 meters. It will have a capacity of 12,500 kilowatts, and produce 44,800,000 kilowatt-hours of power [annually].

The Vrutok Hydroelectric Power Plant, another component of the Mavrovo system, will utilize a gradient of 550 meters. It will have four turbines, each receiving 8 cubic meters of water per second; it will have a capacity of 142,000 kilowatts, and produce 258 million kilowatt-hours of power annually.

The geological characteristics of the Mavrovo region are very diverse. The upper part, drained by the Radika River, is predominantly karst formations of limestone, and fairly good chloride, quartz, or cerussite shales. The bottom and sides of the earth dam are cracked and broken diastase. The lower part, from the lake to the Vrutok Hydroelectric Power Plant, is marked by a large gorge, which runs along the edge of the artificial lake and cuts through the Vljajnica chain, almost parallel to the Sar Mountain range along the edge of the Gostivar-Tetovo valley.

The secondary gorges, limestone formations, fractures, and the diverse composition of the mountain masses, varying from the poorest cerussite limestone to the best quartz and limestone, with frequent and sudden changes from one to the other, present a wide field for the application of various technical underground construction methods.

The state highway from Skoplje through Gostivar and Debar to Ohrid passes in the direct vicinity of the principal buildings of the lower section of the Mavrovo and Vrutok installations. However, 100 kilometers of new roads and approaches should be built; these would take into account the installations at Vrutok, the upgrade to the reservoir (a difference in elevation of about 600 meters), the diversion of the state highway from the dam because of flooding, a road around the lake, and a road through the difficult-to-approach faulted valley of the Radika River.

In addition to the new roads mentioned, and the 8-kilometer railroad spur from Gostivar to Vrutok, a 14-kilometer cableway is under construction. It goes from Vrutok (Hill 660) to the reservoir (Hill 1,240), along the path of the tunnel, through the deeply cut Dufka river valley (Hill 1,700) to Bogdevo and Nicpur in the Radika River valley.

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Economical construction depends on using basic construction materials from local sources as much as possible: gravel or rock fragments, sand, and construction dirt. However, waterproof concrete linings for the tunnels, which are 3.20 meters in diameter, 6.1 kilometers long, and must withstand 3 to 7.5 atmospheres of pressure, cannot be made of rock fragments but will require good natural sand, which will have to be transported 80 to 100 kilometers. Stone quarries are to be opened near the individual buildings to supply over 200,000 cubic meters of material for concrete. A central stone quarry will be opened near the reservoir. This quarry will be equipped for the taking out, breaking, and separating of material according to pre-established ratios, so that the material transported by cableway will be selected and inspected before being transported. Laboratories to analyze soil, concrete, and cement will be at the building site. The strength of the underground stream flow and the preparation of concrete will be determined at research laboratories.

The dam, 48 meters high (54 meters in the second stage of construction), 6 meters wide, 190 meters long, 550,000 cubic meters in volume, is being built of clay soil. The side toward the water has a core wall of stone. The gradients vary between the limits of 1:2 up and 1:3 down. The discharge tunnel is parabola in cross section.

The tunnel from the lake to the reservoir is about 6.1 meters long and 3.2 meters in diameter, and receives 32 cubic meters of water per second. The internal pressures in the first section of the tunnel which runs from the lake to the siphon are up to 4 kilograms per square centimeter. This section of the tunnel passes through about 500 meters of aluminiferous shale, then through broken perovskite shale, through graphite and chloride shale, and for 200 meters through limestone. This part of the tunnel is enclosed in ordinary grade 110 concrete 35 centimeters thick.

The second section of the tunnel from the siphon to the reservoir passes through graphite, chloride, and quartz shales, limestone, and slightly broken perovskite shale. The internal pressures vary from 6.3 to 7.5 kilograms per square centimeter. The selection of the tunnel lining is being studied so that this section of the tunnel, about 3 kilometers in length, will probably be lined with iron plate.

The crossing over the deep valley of the Dufska River is made by means of an 890-meter-long steel-lined siphon. Internal pressures vary from 4 kilograms per square centimeter at the beginning, 27 kilograms at the bottom, and 6 kilograms at the end. The maximum speed of the water is 7 meters per second. The siphon varies from 1,900 to 1,800 and 1,700 millimeters in diameter.

The reservoir is 80 meters deep and receives a maximum of 4.5 cubic meter of water per second.

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